ENGLISH

SIERRA ONE™

Basic Parts List

98-14
98-44
98-15
98-40 Barrel O-Ring
SL2-4 Front Bolt O-Ring
TA06045 Stock Barrel
TA01016 Linkage Arm
TA06208 Shroud Complete (left half)
02-17 Front Bolt
98-12A Valve/Rear Bolt O-Ring (2)
98-21NR Custom Power Tube
02-22 Velocity Screw
98-V Valve Complete
TA02011 Rear Bolt
TA05005 Rear Bolt Plug
98-13 Bolt Handle
TA06041 ABII Rear Sight
9-PA Nut
98-01A Receiver Bolt (Short) (3)
TA06043 Name Plate
TA06015 Receiver Bolt (Long)(3)
TA06019 TPN Jewel
TA07065 bolt
TA06039 Receiver (Left)
TA06003 Split Grip (Left)
CA-02A Grip Screw (2)
98-01A Receiver Bolt (Short)
TA06207 Magazine

TRIGGER ASSEMBLY

1) Place 4 dowel pins and 1 black sear pin into locations as shown.
2) Then place the trigger and sear onto pins as shown.
3) Insert sear spring as shown.
4) Insert trigger spring (yellow) as shown.

CA-36 Sear Pin (Black)
98-20 Trigger Spring (Yellow)
98-33 Pins (4)
02-35 Sear
98-37N Safety
TA02036 Sear Spring
98-18 Slider (yellow slider spring 98-20 not visible)
TA06044 Trigger

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WARNING

DO NOT DISASSEMBLE THIS MARKER WHILE IT IS PRESSURIZED WITH AIR. DO NOT PRESSURIZE A PARTIALLY ASSEMBLED MARKER.

Tippmann Service Department
1-800-533-4831
www.tippmann.com

TA06208 Shroud Complete (right half)
TA05052 Feed Latch Bolt (2)
98-43 Feed Elbow Latch
PL-42D Hopper Nut
98-45 Flat Washer
PL-42C Hopper Bolt
98-04 Feed Elbow
98-04A Feed Elbow Pin (2)
9-PA Receiver Nut (6)
98-26 Valve Lock Bolt (2)
98-44 Feed Lock (Front Sight) Spring
98-14 Feed Lock (Front Sight)
98-15 Feed Lock (Front Sight) Pin
TA05021 Power Tube Plug
9-PA Nut
TA06040 Receiver (Right)
FA-18 Ball Latch
TA02021 Link Arm Pin (2)
TA05004 Split Grip (Right)
CA-14 Drive Spring
CA-15 Guide Pin
98-57 Buffer O-Ring
TA06006 End Cap
98-33 Receiver Dowel Pin (4)
CA-36 Sear Pin (Black)
CA-02A Grip Screw (2)
98-09N Gas Line
9-PA Nut
98-20 Trigger / Return Slide Spring (Yellow)(2)
PL-01A Adapter Bolt (short)
CA-08B Adapter Nut (2)
02-35 Sear
TA06017 End Cap Cover
98-06A Adapter Bolt (long)
98-06 Tank Adapter
98-37N Safety
TA02036 Sear Spring
98-55 Safety O-Ring (Red)
98-18 Trigger Return Slide
TA06044 Trigger
98-19 Return Slide Dowel Pin (2)
FA-07 Safety O-Ring (Black)

INTERNAL VALVE PARTS:

Valve Disassembly Not Recommended

98-25N Valve Body
SL2-25 Valve Seat O-Ring (2)
PA-31A Valve Snap Ring
98-56 Valve Plug
98-32 Valve Spring
98-PL Valve Plunger
CA-27 Front Valve Seat

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